



REVISIONS		
REV	DESCRIPTION	APPROVED/DATE
	REDRAWN ON CAD, NO REVISION NEEDED.	8-11-94 GLH
A	ADDED VIEW A, SECT B-B & PLY TABLE, REVISED NOTES	3/16/06 JSS
B	REVISED DIMENSIONS: (.43) WAS .37, (.47) WAS .38, (6.45) WAS 6.63, Ø.20 4 PLCS. AT INSTALL WAS Ø.20 4 PLCS, R.40 4 PLCS. WAS R.40, R.60 4 PLCS. WAS R.40, 1.79 WAS 1.75, 6.14 WAS 5.88, 2.38 WAS 2.35, Ø.37 WAS Ø.38	8/21/06 THB
C	REMOVED REF FROM MOUNTING HOLE LOCATIONS; CHANGED MOUNTING HOLES FOR LIGHT FIXTURE TO 4 HOLES: Ø2.56 WAS Ø2.50; Ø.390 WAS Ø.37; REVISED DIMENSIONING FOR FABRICATION AND INSPECTION;	4/2/08 CLB
D	CLARIFIED INDEX POINT FOR CUTOUTS IN VIEW A-A	7/17/08 CLB
E	ADDED OPTIONAL RESIN CPD #4280A	9/22/11 CLB

PLY TABLE		
PLY	MATERIAL	ORIENTATION
101	NOTE 2	NONE
102	NOTE 2	NONE
103	NOTE 2	NONE
104	NOTE 2	NONE
105	NOTE 2	NONE

- NOTES:
- PART SHAPE AND GEOMETRY IS CONTROLLED BY TOOLING (P/N GA129-7MOLD).
 - MAT'L: 5 PLYS, 8.7 OZ/YG CROWFOOT BI-DIRECTIONAL E-GLASS, HEXCELL SAFE-T-POXY EPOXY RESIN OR EQUIV. 2 COATS (MIN.) AD- TECH NO.21 LIGHT GREY COMPOSITE SURFACE FILLER AND FIRE RETARDANT.

OPTIONAL: USE FIRE RETARDANT RESIN CPD 4280A AN DHARDENER 4284B. USE OF ADTECH 21 IS OPTIONAL WHEN USING THIS EPOXY AND PPG K36 SURFACE FILLER MAY BE USED INSTEAD.
 - FINISH: EUROCOPTER PAINT SCHEME 4080
COLOR CODE: 3260
OPTIONAL: SATIN BLACK ACRYLIC ENAMEL
 - FABRICATE IN ACCORDANCE WITH GA001-4 COMPOSITE FABRICATION MANUAL.

BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/8" .X ±.050 ±2" .XX ±.030 .XXX ±.010	DRAWN D.T.	DATE 8-11-94		
	CHECKED	DATE		
	DESIGNED	DATE		
	APPROVED GLH	DATE 8-11-94	Title DOME LIGHT HOUSING P112-L	
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Pro No: GA129	SIZE D	Scale: 1:1	Sheet 1 of 1	